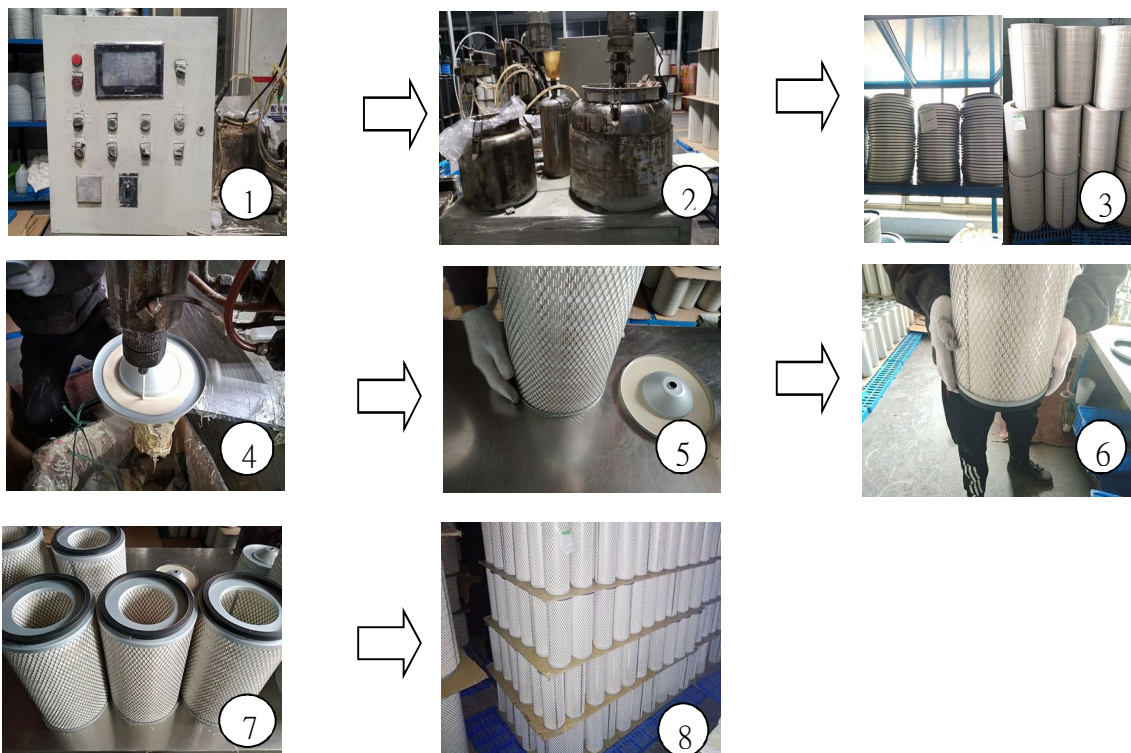


# Iron Cover Injection

## Working Diagram



NO	Assignment Order
1	Before starting the machine, check whether the equipment and pipelines are running normally, whether the injection holes are blocked, whether the raw materials need to be added, whether the raw material barrels are well sealed, whether the product model is opposite to the PU mold, and write the program on the computer according to the length and width of the product mold.
2	Two kinds of raw materials, A/B, are respectively added to the designated tanks and filled with cleaning agent.
3	Prepare the iron cover and semi-finished product for injection
4	Put into the turntable, the foot switch starts to inject glue
5	Put the qualified semi-finished product into the lid
6	Hold the lid with both hands and place it in the designated area
7	After the styrofoam is set, stick the other end
8	Paste the product identification card and put it in the designated position